

Material	Type	DIN 1897/6535K		DIN 6535L		~ DIN 338		12 x Ø	Page	15 x Ø	Page	20 x Ø	Page	30 x Ø	Page	40 x Ø	Page
		3 x Ø	Page	5 x Ø	Page	8 x Ø	Page										
P																	
Steel 700 N/mm² to 1300 N/mm²	Record 2S	6213/6015/6016	47/49/51	6017/6018TT	53/55												
	Record 2S i			6020/6021	61/63												
	Record Hpi			6022TF	66												
	Record DHI					6025/6026TT	75/77	6027/6028TT	79/80	6032TT	82	6034TT	83	6036TT	84	6038TT	85
	Record AG Drill	503D/603D	117/118	505D/605D	117/118	507D/607D	117/118										
	Rec. Index Drill	GTR3D	126			DHTR	128										
Micro Drill			6019TF		6029TF	91	6030TF	92			6031TF	93					
M																	
Acid and heat resistant steel	Micro Drill			6019TF	90	6029TF	91	6030TF	92			6031TF	93				
	Record EV. VA	6051XB	69	6052XB	70												
	Record 2S i	6011/6012	57/59	6020/6021	61/63												
	Record DHI					6025/6026TT	75/77	6027/6028TT	79/80	6032TT	82	6034TT	83	6036TT	84	6038TT	85
	Record AG Drill	503D/603D	117/118	505D/605D	117/118	507D/607D	117/118										
Rec. Index Drill	GTR3D	126			DHTR	128											
K																	
GG-GGG	Record 2S	6213/6015/6016	47/49/51	6017/6018TT	53/55												
	Rec. Index Drill	GTR3D	126			DHTR	128										
	Record AG Drill	503D/603D	117/118	505D/605D	117/118	507D/607D	117/118										
	Micro Drill			6019TF	90	6029TF	91	6030TF	92			6031TF	93				
	Record DHI					6025/6026TT	75/77	6027/6028TT	79/80	6032TT	82	6034TT	83	6036TT	84	6038TT	85
Record STL			6236TF	100	6238TF	101											
N																	
Al-alloy > 10%Si	Record 3S	6123	109									6041	87	6042	88	6044	88
	Record DHI Alu																
	Rec. Index Drill	GTR3D	126			DHTR	128										
Al-alloy < 10%Si	Record AG Drill	503D/603D	117/118	505D/605D	117/118	507D/607D	117/118										
	Record DHI Alu										6041	87	6042	88	6044	88	
	Record STL			6236TF	100	6238TF	101										
Rec. Index Drill	GTR3D	126			DHTR	128											
P / M / K / N	Rec. Index Drill			10 x Ø	=	DHMTR	131										

Material	Type	DIN1897		DIN338/345		DIN340/341		DIN1869/1870	
		Extra short 3 x Ø	Page	Short 5 x Ø	Page	Long 7-8 x Ø	Page	Extralong 10-15 x Ø	Page
P									
Steel up to 1000 N/mm²	Record HD	6133TN/6143TF	31	6208TN/6228TF	33	6248TF/6248TP	35		
	Record PM	6178NX	45						
	STL	6131	180	6210/6212	191/237	6173/6222	226/254	6216/6221	232-235/256-257
	N	6156	180	6151/6168	191/237	6165/6233	226/254	6217/6220	232-235/256-257
	HD			6111/6115	208/250	6113/6119	226/254		
Steel up to 1300 N/mm²	Record HD	6133TN/6143TF	31	6208TN/6228TF	33	6248TF/6248TP	35		
	Record PM	6178NX	45						
	STL	6131	180	6210/6212	191/237	6173/6222	226/254	6216/6221	232-235/256-257
	N	6156	180	6151/6168	191/237	6165/6233	226/254	6217/6220	232-235/256-257
	HD			6111/6115	208/250	6113/6119	226/254		
NS	6246	180	6247/6204	208/250					
M									
Acid and heat resistant steel	Record Ev.VA	6134TN	38	6229TN	40				
	Record VA			6140	208				
	Record PM	6178NX	45						
	VA	6135	180	6234/6114	208/250	6112	226		
	NS	6246	180	6247/6204	208/250				
	Record HD	6133TN/6143TF	31						
HD					6113/6119	226/254			
STL HSS-Co							6218/6219	232-235/256-257	
K									
GG-GGG	Record GG			6110	208				
	Record PM	6178NX	45						
	STL	6131	180			6173/6222	226/254	6216/6221	232-235/256-257
	N	6156	180	6151/6168	191/237	6165/6233	226/254	6217/6220	232-235/256-257
	HD			6111/6115	208/250	6113/6119	226/254		
N									
Al-alloy > 10%Si	W			6197/6201	191/237	6200	226		
	Record HD	6133TN	31	6208TN	33				
	STL	6131	180	6210/6212	191/237	6173/6222	226/254	6216/6221	232-235/256-257
Al-alloy < 10%Si	Record HD	6133TN	31	6208TN	33				
	STL	6131	180	6210/6212	191/237	6173/6222	226/254	6216/6221	232-235/256-257
	HD			6111/6115	208/250	6113/6119	226/254		

**KLIKKAA TÄSTÄ
TUOTELUETTELOON**



Material	Type	DIN371		DIN371		DIN374		DIN374		DIN376		DIN376	
		Through hole	Page	Blind hole	Page	Through hole	Page	Blind hole	Page	Through hole	Page	Blind hole	Page
Steel 700 N/mm ² to 1300 N/mm ²	Multi Rapid HD												
	M	6750TN	319	6755TN	319					6751TN	320	6756TN	320
	MF					6752TN	321	6757TN	321				
	UNC	6993TN	322	6994TN	322								
	UNF	6995TN	323	6996TN	323								
	Sincro												
	M	6975TN	330	6971TN/6973TN	330							6972TN/6978TN	332
	MF					6978TN	332	6977TN	332				
	Multi Rapid VA												
	M	6773TC	313	6774TC	313					6778TC	314	6779TC	314
MF					6984TC	315	6985TC	315					
UNC	6986TC	316	6987TC	316									
UNF	6988TC	317	6989TC	317									
GG-GGG	Multi Rapid HD												
	M	6750TN	319	6755TN	319					6751TN	320	6756TN	320
	MF					6752TN	321	6757TN	321				
	UNC	6993TN	322	6994TN	322								
	UNF	6995TN	323	6996TN	323								
	Sincro												
	M	6975TN	330	6971TN/6973TN	330							6972TN/6978TN	332
	MF					6978TN	332	6977TN	332				
	Sincro												
	M	6975TN	330	6971TN/6973TN	330							6972TN/6978TN	332
MF					6978TN	332	6977TN	332					

Material	Type	DIN371		DIN371		DIN374		DIN374		DIN376		DIN376	
		Through hole	Page	Blind hole	Page	Through hole	Page	Blind hole	Page	Through hole	Page	Blind hole	Page
Steel up to 1000 N/mm ²	N-M+MF	6707/6706	520/512	6657/6644	513/514	6730/6726	564/556	6664/6652	556/557	6711/6705	536/530	6658/6638	530/531
	N-UNC	6690/6823	572/570	6696/6691	570					6693/6824	578/576	6728/6694	576
	N-UNF	6607/6838	584/582	6719/6680	582	6687/6839	592/588	6729/6688	588				
	N-BSW	6697/6699	595	6836	595					6636	595	6837	596
	HD-M+MF	6870	525	6878/6666	513/519	6872	565	6880	403	6871	539	6879/6667	535
Steel up to 1300 N/mm ²	HD-UNC	6873	572	6865	571					6874	578	6866	577
	HD-UNF	6875	585	6848	583	6876	592	6849	433				
	Multi Rapid VA												
Acid and heat resistant steel	VA-M+MF	6646	524	6654/6661	516/517	6663	565	6671/6655	560	6647	538	6634/6662	532/533
	VA-UNC	6739	573	6735	573					6749	578	6754	577
	VA-UNF	6718	585	6794	583	6797	592	6796	589				
GG-GGG	GG	6631	518	6631	518	6653	561	6653	561	6632	534	6632	534
N													
Al-alloy > 10%Si	ALU-M+MF	6641	525	6643	518	6730/6726	564/556	6731	561	6642	539	6651	534
	ALU-UNC			6732	571					6733	577		
	ALU-UNF			6628	583	6687/6839	592/588	6734	589				
Al-alloy < 10%Si	N-M+MF	6707/6706	520/512	6657/6644	513/514	6730/6726	564/556	6664/6652	556/557	6711/6705	536/530	6658/6638	530/531
	N-UNC	6690/6823	572/570	6696/6691	570					6693/6824	578/576	6728/6694	576
	N-UNF	6607/6838	584/582	6719/6680	582	6687/6839	592/588	6729/6688	588				
	N-BSW	6697/6699	595	6836	595					6636	595	6837	596

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