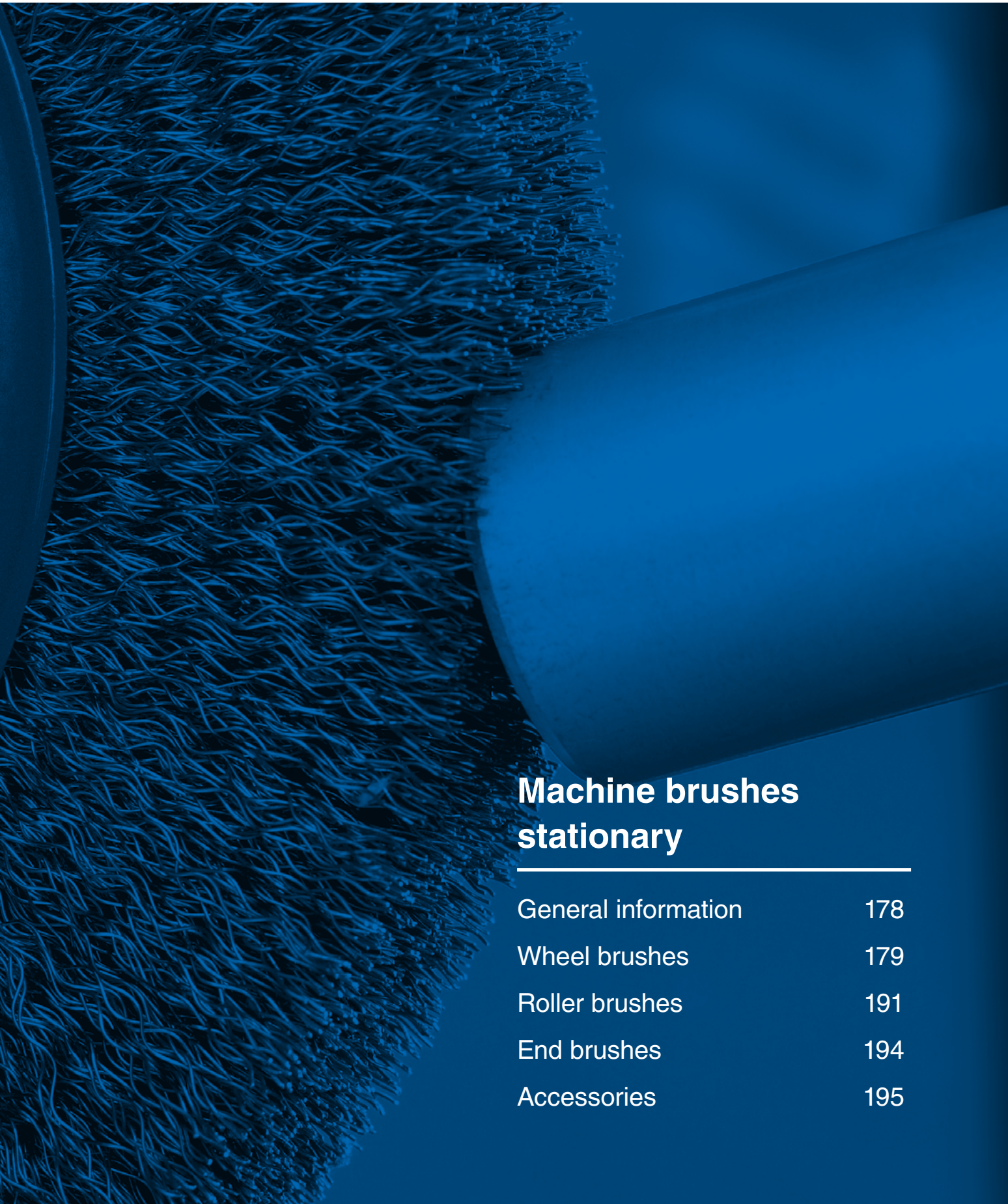




Machine brushes stationary

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MACHINE BRUSHES STATIONARY

General information

General information

CHANGING OF THE STANDARD BORE

For single-row as well as multi-row brushes, we provide brushes with standard bore "Min. B" if no other bore is specified. Alternative bores are provided in the following tables.

Standard bores for single-row brushes

We will be glad to change the standard bore dimension to suit your mounting.
The relevant part number starts with **000200-** and ends with the **4-digit code** in the table.
Brushes bored to bore 50.8 mm (2") can be reduced further with a 4-M adapter (Page 195).

Brush Ø		Bore Ø															
		mm	13		16	19	20			30		32	35	38	40	44	50.8
mm	inch	inch		5/8		3/4		7/8	1		1 1/4						2
75	3		7413														
100	4		7413	7415	7416	7419	7420										
125	5		7413	7415	7416	7419	7420	7422	7425	7430	7431						
150	6		7413	7415	7416	7419	7420	7422	7425	7430	7431	7432	7435		7440	7444	
175	7		7413	7415	7416	7419	7420	7422	7425	7430	7431	7432	7435	7438			
200	8					7419	7420	7422	7425	7430	7431	7432	7435	7438			7450
250	10						7420	7422	7425	7430	7431	7432	7435		7440		7450
300	12								7425	7430	7431	7432	7435		7440		7450
350	14										7431	7432	7435		7440		7450

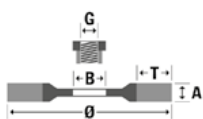
Standard bores for multi-row brushes

Multi-row brushes mounted via tube are reduced by pressing in our robust metal adapters (kept in stock). The adapters available for every tube diameter are in the following table.
The relevant part number starts with **000200-** and ends with the **4-digit code** in the following table.

Tube Ø		Bore Ø															
		mm	9.35	10	12.7	13	16	19	20	22.2	25.4	30	31.8	32	35	40	50.8
mm	inch	inch	3/8		1/2		5/8	3/4		7/8	1		1 1/4				2
20			8109	8110	8112	8113	8116										
30			8209	8210	8212	8213	8216	8219	8220	8222	8225						
50.8	2				8412	8413	8416	8419	8420	8422	8425	8430	8431	8432	8435		
80							8616	8619	8620	8622	8625	8630	8631	8632	8635	8640	8642
100									8720	8722	8725	8730	8731	8732	8735	8740	8742
120											8825	8830	8831	8832	8835	8840	8842



Appearance can vary from picture depending on variant.



Wheel brushes, knotted wire

Superior ★★☆☆☆

Knotted wheel brush, industrial quality, for mounting on stationary machines

- Knots are guided and secured in position, thereby prevent early wire breaks
- Slightly open knotting

Applications: Weld seam cleaning, deburring of cast iron and steel parts with high burr generation, removal of overruns on rubber-bonded-to-metal components, removal of insulation/coatings

Note: For other bore sizes, refer to table
"Standard bores for **single-row** brushes" on page 178

Ø	A	T	Min. B	Max. B	Max. RPM	PU	■ Steel / 0.35 ■		■ Steel / 0.50 ■		■ Steel / 0.80 ■	
							Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
200	13	42	20	50.8	8500	1	0002-664 131		0002-664 151			
200	26	42	50.8*	50.8*	8500	1			0002-664 152			
250	15	42	25.4	50.8	4500	2	0002-676 131		0002-676 151		0002-676 181	
300	18	55	25.4	50.8	3600	2	0002-686 131		0002-686 151		0002-686 181	

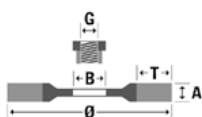
* Pipe diameter; for reducing the bore size, refer to the 1-A adapter on page 196

MACHINE BRUSHES STATIONARY

Wheel brushes



Appearance can vary from picture depending on variant.



Joint brushes, knotted wire

Superior ★ ★ ★ ★ ☆

Knotted joint brush, industrial quality, for use on a cutting machine for road-construction

- For speedy and efficient work
- Excellent cleaning of tight spaces that are difficult to access

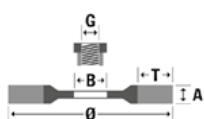
Applications: Removal of stones, gravel and other debris from (expansion) joints during road-construction

Note: For other bore sizes, refer to table
"Standard bores for **single-row** brushes" on page 178

Ø	A	T	B	Max. RPM	PU	Steel / 0.50		Steel / 0.80		Order no.	€ per pcs
						Order no.	€ per pcs	Order no.	€ per pcs		
300	4	65	20	4500	6	9802-026 560					
300	6	65	20	4500	6	9802-026 561		9802-026 581			
300	8	65	20	4500	6	9802-026 562		9802-026 582			
300	10	65	20	4500	6	9802-026 563		9802-026 583			



Appearance can vary from picture depending on variant.



Wheel brushes, crimped wire

Superior ★★★★★

Wheel brush with crimped wire, industrial quality, for mounting on stationary machines

- Several brushes of the same kind can be mounted on one shaft to increase the working width
- TÜV-Süd certified (safety tested, production monitored)
- Very high flexibility
- Suitable for geometrically challenging parts

Applications: Smoothing, deburring, edge rounding, texturing, rust removal and paint stripping of steel, cast steel and stainless steel

Note: For other bore sizes, refer to table
"Standard bores for **single-row** brushes" on page 178

							■ Steel / 0.20 ■		■ Steel / 0.30 ■			
Ø	A	T	Min. B	Max. B	Max. RPM	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
75	11	15	13	13	10000	5			0002-511 161			
100	13	23	13	20	8000	8	0002-522 141		0002-522 161			
125	15	35	13	20	6000	5			0002-532 161			
150	16	32	13	32	6000	4	0002-544 141					
150	16	32	13	20	6000	8			0002-544 161			
178	18	45	13	32	6000	8			0002-554 161			
200	19	38	19	32	4500	1			0002-566 161			
200	19	38	19	50.8	4500	2	0002-566 141					
250	22	35	20	50.8	3600	2	0002-576 141		0002-576 161			
300	26	58	20	50.8	3000	1			0002-587 161			

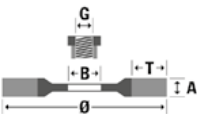
							■ INOX / 0.20 ■		■ INOX / 0.30 ■			
Ø	A	T	Min. B	Max. B	Max. RPM	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
100	13	23	13	20	8000	8	0002-522 341		0002-522 361			
125	15	35	13	20	6000	5			0002-532 361			
150	16	32	13	32	6000	3	0002-544 341		0002-544 361			
178	18	45	13	32	6000	4			0002-554 361			
200	19	38	19	50.8	4500	2			0002-566 361			
250	22	35	20	50.8	3600	2	0002-576 341					
300	26	58	20	50.8	3000	2	0002-587 341					

MACHINE BRUSHES STATIONARY

Wheel brushes



Appearance can vary from picture depending on variant.



Band saw brush

Superior ★ ★ ★ ★ ☆

Band saw brush with nylon filament, industrial quality, for mounting on stationary machines

- Long service life; efficient working
- Prolonged saw blade life
- The saw blade can work through the wood easier because there is no great generation of chips

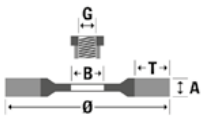
Applications: Cleaning the chip chambers of saw blades. When the brush presses against the moving saw blade, the brush is set into motion and the brush cleans the chip chambers of saw blades

■ Nylon / 0.80 ■

Ø	A	T	B	Max. RPM	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
100	15	20	13	8000	10	0003-515 827					



Appearance can vary from picture depending on variant.



Wheel brushes, crimped Osborn wire

Evolution ★★★★★

Crimped wheel brush, high-end quality, for mounting on stationary machines

- Specially hardened Osborn wire for industrial applications
- Several brushes of the same kind can be mounted on one shaft
- Very high wire count / wire density
- Filled without gaps
- Lower wear
- Homogeneous results

Applications: Automated manufacturing processes for the deburring of machined and sawn cutting edges and surfaces

MONITOR® variant with **standard bore** adapter, refer to page 196



							■ Osborn steel / 0.15 ■		■ Osborn steel / 0.20 ■			
Ø	A	T	B	Adapt.	Max. RPM	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
200	18	37	50.8	1-A	4500	2	9906-021 183		9906-021 184			

							■ Osborn INOX / 0.26 ■					
Ø	A	T	B	Adapt.	Max. RPM	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
150	14	29	31.75	3-A	6000	6	9906-021 059					

MATIC® variant with **keyways** adapter, refer to page 196



							■ Osborn steel / 0.15 ■		■ Osborn steel / 0.20 ■		■ Osborn steel / 0.30 ■	
Ø	A	T	B	Adapt.	Max. RPM	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
200	22	37	50.8	1-A	4500	1	9906-022 081		9906-022 082			
200	22	37	50.8	1-A	4500	2					9906-022 085	

MASTER® variant with **tortoise-shaped bore** adapter, refer to page 195



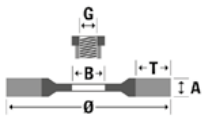
							■ Osborn steel / 0.20 ■		■ Osborn steel / 0.30 ■			
Ø	A	T	B	Adapt.	Max. RPM	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
250	26	60	50.8	4-M	3600	2	9906-013 008		9906-013 009			
300	28	60	50.8	4-M	3000	2			9906-013 021			
380	32	72	50.8	4-M	2400	2			9906-013 057			

MACHINE BRUSHES STATIONARY

Wheel brushes



Appearance can vary from picture depending on variant.



Wheel brushes, crimped wire

Superior ★ ★ ★ ★ ☆

Multi-row wheel brush with crimped wire, industrial quality, for mounting on stationary machines

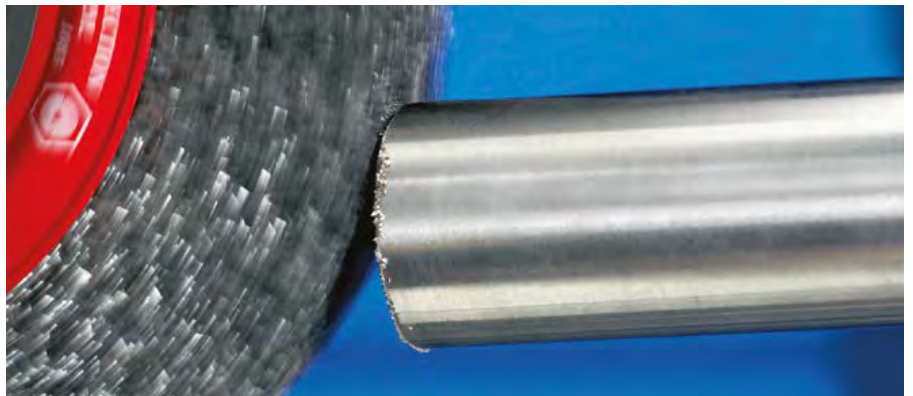
- Aggressive variant
- TÜV-Süd certified (safety tested, production monitored)
- Larger body, so more wire tips are simultaneously in use
- High wire density

Applications: For example on a workbench grinder or table deburrer for rust/paint removal, cleaning, roughening or deburring

Note: For other bore sizes, refer to table
"Standard bores for **multi-row** brushes" on page 178

All-round use of every brush by the bore reduction pieces (included)

- Ø 75-125 mm: 20 mm 1/2"; 5/8"
- Ø 150-200 mm: 31.75 mm 13 mm; 15 mm; 16 mm 19 mm; 20 mm; 7/8"; 1"



Product tables on the following page.



Wheel brushes

								■ Steel / 0.20 ■		■ Steel / 0.30 ■		■ Steel / 0.50 ■	
Ø	A	T	Min. B	Max. B	R	Max. RPM	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
75	19	16		20	20	10000	4			9902-511 162			
100	20	23		20	30	8000	5	9902-522 142		9902-522 162			
100	28	23		20	30	8000	5			9902-522 163			
125	22	30		20	30	6000	5	9902-532 142		9902-532 162			
125	30	30		20	30	6000	5			9902-532 163			
150	21	25		31.75	50.8	6000	3	9902-544 441		9902-544 461		9902-544 491	
150	30	29		31.75	50.8	6000	3	9902-544 142		9902-544 162			
150	37	29		31.75	50.8	6000	3			9902-544 163		9902-544 193	
178	23	38		31.75	50.8	6000	1	9902-554 441		9902-554 461			
178	32	38		31.75	50.8	6000	1	9902-554 142		9902-554 162		9902-554 192	
178	38	38		31.75	50.8	6000	1			9902-554 163			
200	20	38		31.75	80	4500	1	9902-566 441		9902-566 461		9902-566 491	
200	30	38		31.75	80	4500	1	9902-566 142		9902-566 162		9902-566 192	
200	38	38		31.75	80	4500	1			9902-566 163		9902-566 193	
250	28	47	20	50.8	100	3600	1	9902-576 142		9902-576 162			
250	38	47	20	50.8	100	3600	1			9902-576 163		9902-576 193	
250	55	47	20	50.8	100	3600	1			9902-576 464			
300	32	50	25.4	50.8	120	3000	1	9902-587 142		9902-587 162		9902-587 192	
300	46	50	50.8	101.6	151	3000	1			0002-587 162			
300	44	50	25.4	50.8	120	3000	1			9902-587 163		9902-587 193	

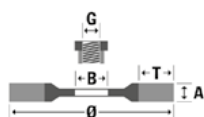
								■ INOX / 0.20 ■		■ INOX / 0.30 ■			
Ø	A	T	Min. B	Max. B	R	Max. RPM	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
75	19	16		20	20	10000	4			9902-511 362			
100	20	23		20	30	8000	4	9902-522 342		9902-522 362			
100	28	23		20	30	8000	4			9902-522 363			
125	22	30		20	30	6000	2	9902-532 342		9902-532 362			
150	21	25		31.75	50.8	6000	2	9902-544 341		9902-544 361			
150	30	29		31.75	50.8	6000	2	9902-544 342		9902-544 362			
178	23	38		31.75	50.8	6000	1	9902-554 341		9902-554 361			
178	32	38		31.75	50.8	6000	1			9902-554 362			
200	20	38		31.75	80	4500	1	9902-566 341		9902-566 361			
200	30	38		31.75	80	4500	1	9902-566 342		9902-566 362			
200	38	38		31.75	80	4500	1			9902-566 363			
250	28	47	20	50.8	100	3600	1	9902-576 342		9902-576 362			
250	38	47	20	50.8	100	3600	1	9902-576 343		9902-576 363			
300	32	50	25.4	50.8	120	3000	1	9902-587 342		9902-587 362			
300	44	50	25.4	50.8	120	3000	1	9902-587 343		9902-587 363			

MACHINE BRUSHES STATIONARY

Wheel brushes



Appearance can vary from picture depending on variant.



Wheel brushes, crimped wire

Superior ★ ★ ★ ★ ☆

Multi-row wheel brush with crimped wire, industrial quality, for mounting on stationary machines

- Flexible variant
- TÜV-Süd certified (safety tested, production monitored)
- Adapts perfectly to the contours of the workpiece
- High wire density

Applications: Fine surface finishing and deburring on geometrically challenging parts

Note: For brush diameters of Ø 220 to 300 mm, please specify the bore required when ordering

Note: For other bore sizes, refer to table "Standard bores for **multi-row** brushes" on page 178

All-round use of every brush by the bore reduction pieces (included)

- Ø 75-125 mm: 20 mm 1/2"; 5/8"
- Ø 150-200 mm: 31.75 mm 13 mm; 15 mm; 16 mm 19 mm; 20 mm; 7/8"; 1"

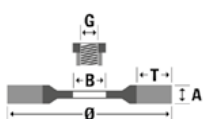
								Steel / 0.20		Steel / 0.30			
Ø	A	T	Min. B	Max. B	R	Max. RPM	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
150	24	43		20	30	6000	3	9902-543 142		9902-543 162			
178	32	43		31.75	50.8	6000	1			9902-553 162			
200	33	55		31.75	50.8	4500	1	9902-565 142		9902-565 162			
200	42	55		31.75	50.8	4500	1			9902-565 163			
250	32	63	20	50.8	80	3600	1	9902-575 142		9902-575 162			
250	42	63	20	50.8	80	3600	1			9902-575 163			
300	33	70	25.4	50.8	100	3000	1	9902-586 142		9902-586 162			
300	45	70	25.4	50.8	100	3000	1			9902-586 163			

								INOX / 0.20		INOX / 0.30			
Ø	A	T	Min. B	Max. B	R	Max. RPM	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
150	24	43		20	30	6000	2			9902-543 362			
200	33	55		31.75	50.8	4500	1			9902-565 362			
250	32	63	20	50.8	80	3600	1	9902-575 342					
300	33	70	25.4	50.8	100	3000	1	9902-586 342					
300	45	70	25.4	50.8	100	3000	1	9902-586 343					

								Brass / 0.20		Brass / 0.30			
Ø	A	T	Min. B	Max. B	R	Max. RPM	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
150	24	43		20	30	6000	2	9902-543 542		9902-543 562			
150	32	43		20	30	6000	2			9902-543 563			
200	33	55		31.75	50.8	4500	1	9902-565 542		9902-565 562			



Appearance can vary from picture depending on variant.



Wheel brushes for deburring machines, crimped wire

Superior ★★★★★

Wheel brush with crimped wire, industrial quality, for mounting on deburring machines

- Particularly dense and compact design with maximum number of wires for high deburring performance and excellent service life
- Statically balanced with high level of concentricity accuracy

Applications: Cutting edge deburring of pipes, profiles and flat parts on table deburrer and automated machines

For other bore sizes, refer to the axis discs on page 195.



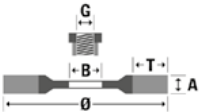
							■ Steel / 0.20 ■		■ Steel / 0.30 ■		■ Steel / 0.35 ■	
Ø	A	T	B	R	Max. RPM	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
250	55	45	100	100	3600	1	0002-576 145		0042-576 165		0042-576 175	
							■ Steel / 0.50 ■					
Ø	A	T	B	R	Max. RPM	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
250	55	45	100	100	3600	1	0002-576 195					
							■ INOX / 0.20 ■		■ INOX / 0.30 ■		■ INOX / 0.35 ■	
Ø	A	T	B	R	Max. RPM	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
250	55	45	100	100	3600	1	0002-576 345		0042-576 365		0042-576 375	
							■ INOX / 0.50 ■					
Ø	A	T	B	R	Max. RPM	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
250	55	45	100	100	3600	1	0002-576 395					

MACHINE BRUSHES STATIONARY

Wheel brushes



Appearance can vary from picture depending on variant.



Wheel brushes for deburring machines, abrasive filament

Superior ★ ★ ★ ★ ☆

Wheel brush with abrasive filament, industrial quality, for mounting on deburring machines

- Particularly dense and compact design with maximum number of abrasive bristles for high deburring performance and excellent service life
- Statically balanced with high high concentricity accuracy

Applications: Cutting edge deburring of pipes, profiles and flat parts made of non-ferrous metals on table deburrer and automated machines

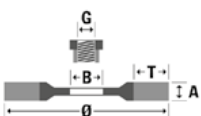
For other bore sizes, refer to the axis discs on page 195.



							■ Grit 80 / 1.27 ■		■ Grit 120 / 1.02 ■		■ Grit 180 / 0.90 ■	
Ø	A	T	B	R	Max. RPM	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
250	55	45	100	100	3600	1	2102-576 916		0002-576 906		0002-576 916	



Appearance can vary from picture depending on variant.



UNI-Master® wheel brushes, abrasive filament

Evolution ★★★★★

Wheel brush with abrasive filament, high-end quality, for mounting on deburring machines

- Particularly dense and compact design with maximum number of abrasive bristles for high deburring performance and excellent service life
- Statically balanced with high concentricity accuracy
- For dry and wet application
- Resistant to weak acids and bases
- Fitted individually or combined on shaft

Applications: Cutting edge deburring of pipes, profiles and flat parts made of non-ferrous metals on table deburrer and automated machines

You will find the right adapters on page 195.



							■ Grit 80 ■	■ Grit 120 / 1.02 ■	■ Grit 180 ■			
Ø	A	T	B	Adapt.	Max. RPM	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
75	12	15	5/8"	F	20000	6	9906-015 001		9906-015 002		9906-015 003	
100	16	20	5/8"	F	12000	6	9906-015 025		9906-015 026		9906-015 027	
125	16	32	5/8"	F	12000	6	9906-015 035		9906-015 036		9906-015 037	
150	17	32	7/8"	F	8000	6	9906-015 079		9906-015 080		9906-015 081	
178	20	47	7/8"	F	8000	2	9906-015 040		9906-015 041		9906-015 042	
200	18	35	2"	4-M	6000	2	9906-015 050		9906-015 051		9906-015 052	
250	18	35	2"	4-M	3000	2	9906-015 056		9906-015 057		9906-015 058	
250	18	60	2"	4-M	3600	2	9946-015 056		9946-015 057		9946-015 058	
300	18	35	2"	4-M	2400	2	9906-015 062		9906-015 063		9906-015 064	
300	18	60	2"	4-M	3000	2			9966-015 063		9966-015 064	
350	19	55	2"	4-M	2400	2			9906-015 069		9906-015 070	

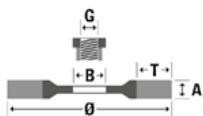
							■ Grit 320 ■					
Ø	A	T	B	Adapt.	Max. RPM	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
75	12	15	5/8"	F	20000	6	9906-015 004					
100	13	20	5/8"	F	12000	6	9906-015 028					
125	16	32	5/8"	F	12000	6	9906-015 038					
150	17	32	7/8"	F	8000	6	9906-015 082					
178	20	47	7/8"	F	8000	2	9906-015 043					
200	18	35	2"	4-M	6000	2	9906-015 053					
250	18	35	2"	4-M	3000	2	9906-015 059					
250	18	60	2"	4-M	3600	2	9946-015 059					
300	18	35	2"	4-M	2400	2	9906-015 065					
300	18	60	2"	4-M	3000	2	9966-015 065					
350	19	55	2"	4-M	2400	2	9906-015 071					

MACHINE BRUSHES STATIONARY

Wheel brushes



Appearance can vary from picture depending on variant.



Wheel brushes, abrasive filament

Superior ★★★★★

Wheel brush with abrasive filament, industrial quality, for use on stationary machines

- Cost-effective finishing of components with many contours in dry applications
- Suitable for defined edge rounding

Applications: Finishing of surfaces and pipe/profile sections, particularly good for aluminium, non-ferrous metals and synthetics

Note: For other bore sizes, refer to table
"Standard bores for **single-row** brushes" on page 178

You will find the right adapters on page 195



										■ Grit 80 ■		■ Grit 120 ■		■ Grit 180 ■	
Ø	A	T	Min. B	Max. B	B	Adapt.	Max. RPM	PU		Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
75	12	13		13			20000	6		See below		9902-515 002		9902-515 003	
100	18	18	13	20			12000	6		See below		9902-515 026		9902-515 027	
150	18	32	13	32	50.8	F	8000	6		9902-515 079		9902-515 080		9902-515 081	
178	20	45	13	32		F	8000	4		9902-515 040		9902-515 041		9902-515 042	
200	18	35	19	40	50.8	4-M	6000	2		9902-515 050		9902-515 051		9902-515 052	
250	20	35	20	40	50.8	4-M	3600	2		9902-515 056		9902-515 057		9902-515 058	
250	18	60	20	40	50.8	4-M	3000	2		9962-515 056		9962-515 057		9962-515 058	
300	20	35	20	40	50.8	4-M	2400	2		9902-515 062		9902-515 063		9902-515 064	
300	20	60	20	40	50.8	4-M	3000	2		9962-515 062		9962-515 063		9962-515 064	
350	20	57	32	40	50.8	4-M	2400	2				9902-515 069			

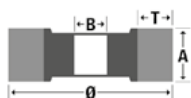
										■ Novofil 320 ■					
Ø	A	T	Min. B	Max. B	B	Adapt.	Max. RPM	PU		Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
75	12	13		13			20000	6		9902-515 004					
100	18	18	13	20			12000	6		9902-515 028					
150	18	32	13	32	50.8		8000	6		9902-515 082					
178	18	45	13	32			8000	4		9902-515 043					
200	18	35	19	40	50.8	4-M	6000	2		9902-515 053					
250	18	60	20	40	50.8	4-M	3000	2		9962-515 059					
300	20	35	20	40	50.8	4-M	2400	2		9902-515 065					
250	20	60	20	40	50.8	4-M	3000	2		9962-515 065					

NHS filament material - Also suitable for use with coolants

										■ Grit 80 ■					
Ø	A	T	Min. B	Max. B	B	Adapt.	Max. RPM	PU		Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
75	12	13		13			20000	6		9902-515 001					
100	18	18	13	20			12000	6		9902-515 025					



Appearance can vary from picture depending on variant.



Roller brushes for deburring machines, crimped wire

Superior ★ ★ ★ ★ ☆

Roller brush with crimped wire, industrial quality, for use on deburring machines

- Dense and uniform filament distribution ensures homogeneous finish results; speedy and efficient deburring
- Long service life; therefore reduced tool and unit costs

Applications: Deburring, weld seam finishing, rust/paint removal

							■ Steel / 0.35 ■		■ INOX / 0.30 ■			
Ø	A	T	B	R	Max. RPM	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
300	440	60	120	120	3600	1	4602-743 178					
300	600	60	120	120	3600	1	8802-753 478		1302-753 368			

Good to know ...

Other circular and roller brushes for all popular deburring machines are available on request.



MACHINE BRUSHES STATIONARY

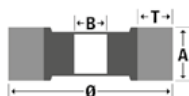
Roller brushes

Coated abrasive flap rollers

Superior ★★★★★



Appearance can vary from picture depending on variant.



Coated abrasive flap rollers, industrial quality, with bore 19 and 4 keyways

- Coated abrasive with aluminium oxide
- Generates a homogeneous surface pattern
- All rollers are supplied in neutral cardboard packaging

Applications: For pre-sanding and texturing

Standard items are also available in practical PET packaging with Euro-standard hole (**see the second table row**).



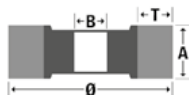
					■ Grit 40 ■		■ Grit 60 ■		■ Grit 80 ■		■ Grit 120 ■	
Ø	A	B	min ⁻¹	PU	Order no.	RRP (€)	Order no.	RRP (€)	Order no.	RRP (€)	Order no.	RRP (€)
100	100	19	5000	1	0043-010 100		0063-010 100		0083-010 100		0123-010 100	
100	100	19	5000	1					8203-010 100			

Coated abrasive and non-woven combi rollers

Superior ★★★★★



Appearance can vary from picture depending on variant.



Abrasive flap rollers with non-woven and abrasive cloth combined, industrial quality

- Coated abrasive with aluminium oxide
- Generates a fine surface pattern
- All rollers are supplied in neutral cardboard packaging

Applications: For preparation of a satin finishing process. Ideal for removing minor scratches

Standard items are also available in practical PET packaging with Euro-standard hole (**see the second table row**).



					■ Grit 60 / coarse ■		■ Grit 80 / medium ■		■ Grit 120 / fine ■	
Ø	A	B	min ⁻¹	PU	Order no.	RRP (€)	Order no.	RRP (€)	Order no.	RRP (€)
100	100	19	5000	1	0063-410 100		0083-410 100		0123-410 100	
100	100	19	5000	1	8203-410 100					

Non-woven (satin) finishing rollers

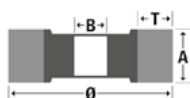
Superior ★★☆☆☆

Satin finish rollers with non-woven abrasive material, industrial quality

- Generates a satin, matted surface on all materials
- The surface pattern varies depending on the grit (from coarse to very fine)
- All rollers are supplied in neutral cardboard packaging

Applications: For creating satin finished surfaces

Appearance can vary from picture depending on variant.



Standard items are also available in practical PET packaging with Euro-standard hole (**see the second table row**).



Ø	A	B	min ⁻¹	PU	■ Grit 80 / coarse ■		■ Grit 180 / fine ■		■ Grit 320 / very fine ■	
					Order no.	RRP (€)	Order no.	RRP (€)	Order no.	RRP (€)
100	100	19	5000	1	0083-310 100		0183-310 100		0283-310 100	
100	100	19	5000	1	8203-310 100					

MACHINE BRUSHES STATIONARY

End brushes



End brushes, crimped wire

Superior ★ ★ ★ ★ ☆

End brushes with crimped wire, high-end quality, for use in a brush head.

- Long service life, so reduced tool costs
- For speedy and efficient working
- The eccentric and oscillating circular motion increases the working radius of the brush
- For all profile contours

Applications: Deburring of the cutting edges of pipe ends and profiles, and surface deburring with eccentric and oscillating circular motion

				■ Steel / 0.20 ■		■ Steel / 0.35 ■		■ Steel / 0.50 ■	
Ø	T	L	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
25	95	25	16	0002-509 448		0002-509 478		0002-509 498	

				■ INOX / 0.20 ■		■ Grit 80 ■		■ Grit 120 / 0.20 stainless ■	
Ø	T	L	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
25	95	25	16			0002-509 908		5702-509 938	



Axis discs

Axis discs for table deburring brushes

B	Keyway	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
50.8	13.2 x 7.1	1	5495-560 051					
52.9	13.5 x 6.4	1	5495-560 052					
54.7	13.6 x 5.8	1	5495-560 054					
80.2	13.5 x 7.5	1	5495-560 080					
82	13.5 x 6.4	1	5495-560 082					

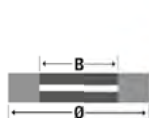
Prices on request



4-M adapters for tortoise-shape bores

4-M adapters for the bore reduction of narrow wheel brushes with 2" / 50.8 mm tortoise-shape bore. Reusable.

B	Inches	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
12.7	1/2"	1	0003-075 064					
15.9	5/8"	1	0003-075 065					
19	3/4"	1	0003-075 066					
22.2	7/8"	1	0003-075 067					
25.4	1"	1	0003-075 068					
28	1 1/8"	1	0003-075 069					
28	1 1/4"	1	0003-075 070					
38	1 1/2"	1	0003-075 071					
50.8	2"	1	0003-075 073					



F-Adapter

For reducing bores.

Inside Ø	Outside Ø	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
3/8"	5/8"	1	0003-000 222					
1/2"	5/8"	1	0003-000 223					
3/8"	7/8"	1	0003-000 242					
7/8"	1 1/2"	1	0003-000 243					
7/8"	5/8"	1	0003-000 244					

MACHINE BRUSHES STATIONARY

Accessories

Interchangeable metal adapters



- 1-A circular adapter for bore 2" (50.8 mm); reusable
- 3-A circular adapter for bore 1 1/4" (31.75 mm); reusable

		1-A		3-A			
B	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
1/2"	1	0103-075 021		0103-075 048			
3/4"	1			0103-075 050			
1 1/4"	1	0103-075 027					
1 1/2"	1	0103-075 028					

		1-A		3-A			
B	PU	Order no.	€ per pcs	Order no.	€ per pcs	Order no.	€ per pcs
10	1	0103-075 210					
13	1	0103-075 213		0103-075 313			
16	1	0103-075 216		0103-075 316			
20	1	0103-075 220		0103-075 320			
25	1	0103-075 225		0103-075 325			
30	1	0103-075 230					
32	1	0103-075 232					
35	1	0103-075 235					
40	1	0103-075 240					



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