

### Squeeze Action Clamps Standard Pliers and Weldable

- Forged alloy steel construction for high strength
- Two-way trigger release for fast and easy opening
- Different jaw styles for use with parts of great thickness and depths
- Stainless steel model available



# 424, 441 SERIES

#### Squeeze Action Plier Clamps | Product Overview

#### Features:

- Compact clamps with forged alloy steel construction for high strength
- Versions ending with (-2) are supplied with two adjustable spindles

#### Applications:

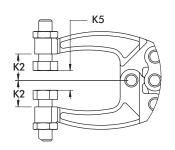
- Welding
- Assembly
- Also Available: See page MC-ACC-1 for accessories



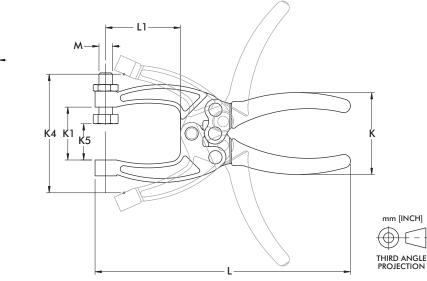
#### Technical Information | Holding Capacities | Dimensions

Model	Max. Holding Capacity	Weight	(K5) Maximum Clamping Thickness	Spindle (Supplied)
424		0,14kg [0.31lb]	16 [0.63]	424208-M
424-2	900 N [200 lbf]		7,4 [0.29]	(2X) 431208-M
441	1540 NI 1250 IL-9	0.201	23,3 [1.03]	441203-M
441-2	1560 N [350 lbf]	0,29kg [0.63lb]	20,8 [0.82]	(2X) 461203-M

В



MODEL 424-2 & 441-2 AS SHOWN



Model	В	К	K1	K2	K4	L	L1	Μ
424	[0.50] 12.8	[1.91] 48.5	[1.00] 25.4	[0.50] 12.7	[2.06] 52.3	[4.63]	[1.08]	M6
424-2	12.8	48.5	25.4	12.7	52.3	117.6	27.4	1410
441	[0.50]	[2.07]	[1.25]	[0.63] 15.9	[2.80] 71.2	[6.03]	[1.77] 44.9	140
441-2	[0.50] 12.7	[2.07] 52.5	[1.25] 31.8	15.9	71.2	[6.03] 153.1	44.9	M8





#### Squeeze Action Plier Clamps | Product Overview

#### Features:

• Tempered spring steel jaws provide exceptional jaw depth

Applications: • Assembly

• Gluing, soldering

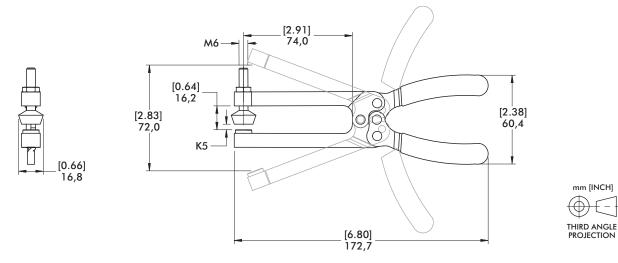
Also Available:

See page MC-ACC-1 for accessories

431

#### Technical Information | Holding Capacities | Dimensions

431 400 N [100 lbf] 0,14kg [0.31lb] 6,8 [0.27] 424208-M	Model	Max. Holding Capacity	Weight	(K5) Maximum Clamping Thickness	Spindle (Supplied)
	431	400 N [100 lbf]	0,14kg [0.31lb]	6,8 [0.27]	424208-M



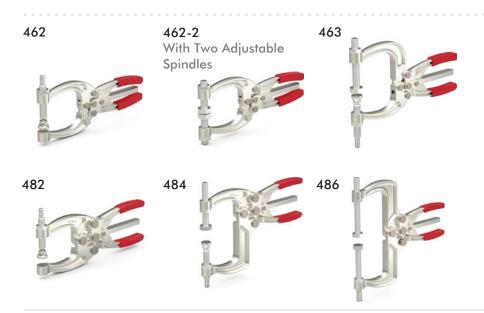


# 460, 480 SERIES

### Squeeze Action Plier Clamps | Product Overview

#### Features:

- Drop forged alloy steel components for exceptional strength
- Two way trigger release allows for fast and easy opening of clamp
- Applications:
- AssemblyWelding
- Also Available: See page MC-ACC-1 for accessories



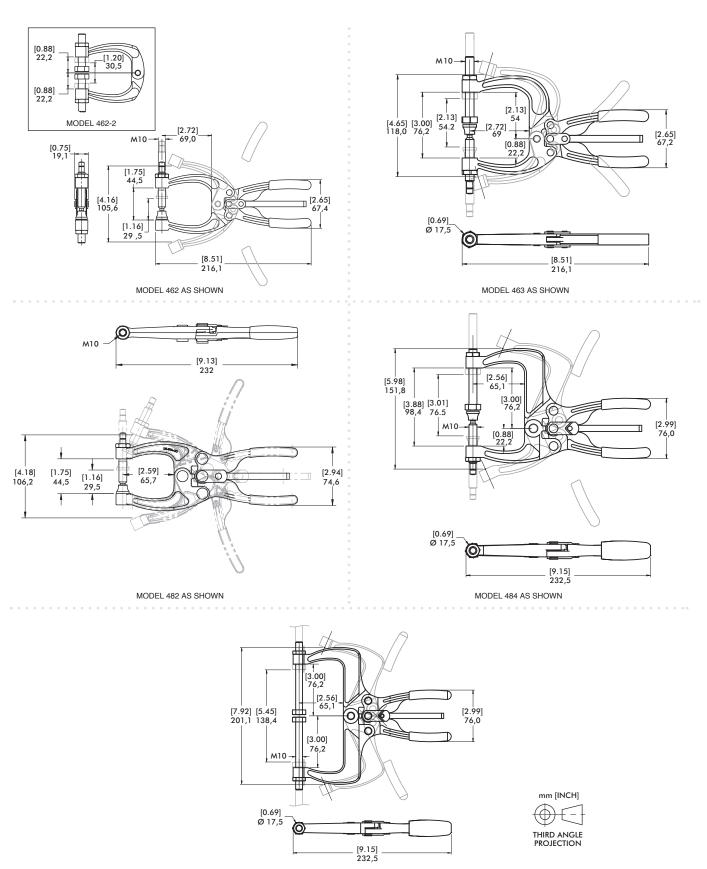
#### Technical Information | Holding Capacities

Model	Max. Holding Capacity	Weight	Maximum Clamping Thickness	Spindle (Supplied)
462		0.51kg [1.12]k]		468206-M
462-2	3110 N [700 lbf]	0,51kg [1.13lb]	30,5 [1.20]	(2X) 491203-M
463		0,54kg [1.19lb]	54,2 [2.13]	468206-M 210203-M
482		0,79kg [1.75lb]	29,5 [1.16]	468206-M
484	5340 N [1200 lbf]	0,91kg [2.00lb]	76,5 [3.01]	468206-M 210203-M
486	4450 N [1000 lbf]	1,05kg [2.31lb]	138,4 [5.45]	(2X) 240203-M





Squeeze Action Plier Clamps | Dimensions



MODEL 486 AS SHOWN



## **325 SERIES**

#### Squeeze Action Plier Clamps | Product Overview

#### Features:

- Designed for attachment by welding or using mounting holes
- Available in stainless steel as -SS version

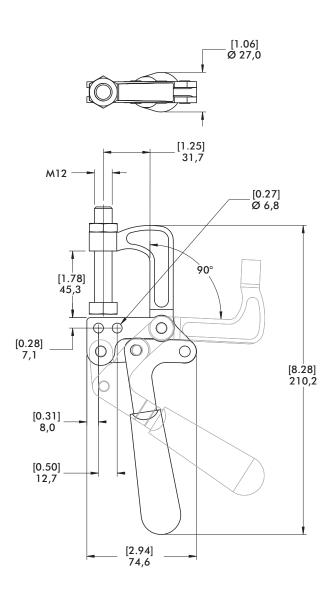
#### Applications:

#### Also Available:

- Molding
- See page MC-ACC-1 for accessories
- Closures for doors, lids, covers

325, 325- <b>SS</b>		 T	echnical Inform	ation   Holdi	ing Capacities
Cons.	Model	Max. Holding Capacity	Weight	Jaw Opening	Spindle (Supplied)
	325	3560 N [800 lbf]	0,54kg [1.18lb]	90°	325203-M
	325-SS				325943-M

Dimensions









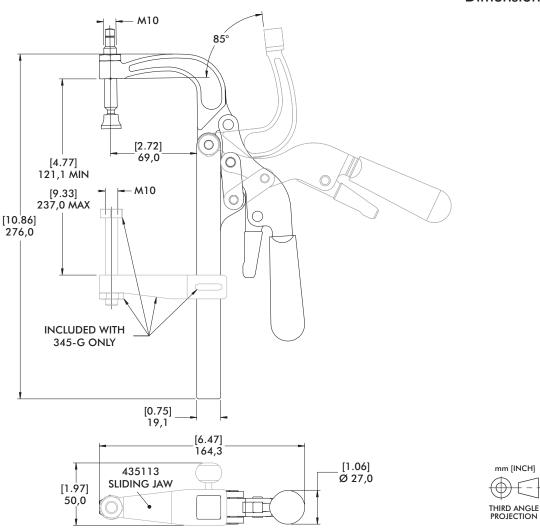
#### Squeeze Action Plier Clamps | Product Overview

#### Features:

- Designed for welding or bolting at any point along the mounting bar
- Includes M10 swivel foot spindle
- Model 345-G includes sliding jaw with spindle

#### **Applications**:

- Welding fixtures
- Also Available: See page MC-ACC-1 for accessories
- Assembly fixtures • Closures for doors,
  - lids, covers
- 345, Technical Information | Holding Capacities 345-G() Max. Holding Jaw Spindle Weight Model (Supplied) Capacity Opening 345 1,22kg [2.69lb] 468206-M 3560 N [800 lbf] **85°** 468206-M 345-G(i) 1,40kg [3.09lb] 210203-M (i) This item is available upon request.





Dimensions

### A Comprehensive Offering of High-Performance Products



Grippers, Rotaries and Linear Slides



Manual and Pneumatic Clamps



Indexers, Positioners, and Conveyors



100

End Effectors and Vacuum Products



Power Clamping and Locating



www.teraskonttori.fi Myynti: ① tilaus@teraskonttori.fi ① 030 600 3611 ① www.neTKonttori.fi