

### Squeeze Action Clamps Standard Pliers and Weldable

- Forged alloy steel construction for high strength
- Two-way trigger release for fast and easy opening
- Different jaw styles for use with parts of great thickness and depths
- Stainless steel model available



# 424, 441 SERIES

#### Squeeze Action Plier Clamps | Product Overview

#### Features:

- Compact clamps with forged alloy steel construction for high strength
- Versions ending with (-2) are supplied with two adjustable spindles

#### Applications:

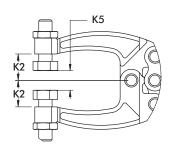
- Welding
- Assembly
- Also Available: See page MC-ACC-1 for accessories



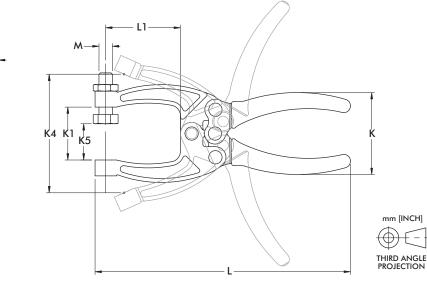
#### Technical Information | Holding Capacities | Dimensions

| Model | Max. Holding<br>Capacity | Weight          | (K5) Maximum<br>Clamping<br>Thickness | Spindle<br>(Supplied) |
|-------|--------------------------|-----------------|---------------------------------------|-----------------------|
| 424   |                          | 0,14kg [0.31lb] | 16 [0.63]                             | 424208-M              |
| 424-2 | 900 N [200 lbf]          |                 | 7,4 [0.29]                            | (2X) 431208-M         |
| 441   | 1540 NI 1250 IL-9        | 0.201           | 23,3 [1.03]                           | 441203-M              |
| 441-2 | 1560 N [350 lbf]         | 0,29kg [0.63lb] | 20,8 [0.82]                           | (2X) 461203-M         |

В



MODEL 424-2 & 441-2 AS SHOWN



| Model | В              | К              | K1             | K2             | K4             | L               | L1             | Μ    |
|-------|----------------|----------------|----------------|----------------|----------------|-----------------|----------------|------|
| 424   | [0.50]<br>12.8 | [1.91]<br>48.5 | [1.00]<br>25.4 | [0.50]<br>12.7 | [2.06]<br>52.3 | [4.63]          | [1.08]         | M6   |
| 424-2 | 12.8           | 48.5           | 25.4           | 12.7           | 52.3           | 117.6           | 27.4           | 1410 |
| 441   | [0.50]         | [2.07]         | [1.25]         | [0.63]<br>15.9 | [2.80]<br>71.2 | [6.03]          | [1.77]<br>44.9 | 140  |
| 441-2 | [0.50]<br>12.7 | [2.07]<br>52.5 | [1.25]<br>31.8 | 15.9           | 71.2           | [6.03]<br>153.1 | 44.9           | M8   |





#### Squeeze Action Plier Clamps | Product Overview

#### Features:

• Tempered spring steel jaws provide exceptional jaw depth

Applications: • Assembly

• Gluing, soldering

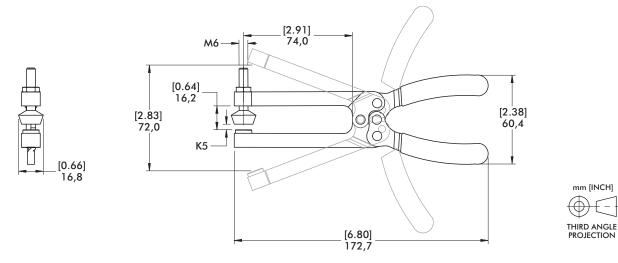
Also Available:

See page MC-ACC-1 for accessories

431

#### Technical Information | Holding Capacities | Dimensions

| 431 400 N [100 lbf] 0,14kg [0.31lb] 6,8 [0.27] 424208-M | Model | Max. Holding<br>Capacity | Weight          | (K5) Maximum<br>Clamping Thickness | Spindle<br>(Supplied) |
|---|-------|--------------------------|-----------------|------------------------------------|-----------------------|
|   | 431   | 400 N [100 lbf]          | 0,14kg [0.31lb] | 6,8 [0.27]                         | 424208-M              |



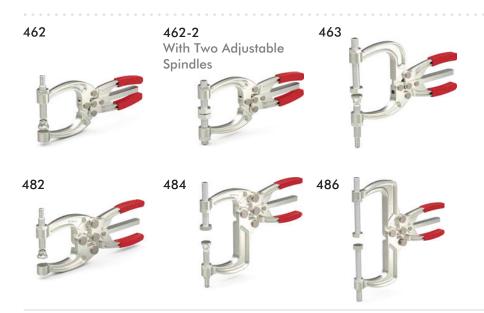


# 460, 480 SERIES

### Squeeze Action Plier Clamps | Product Overview

#### Features:

- Drop forged alloy steel components for exceptional strength
- Two way trigger release allows for fast and easy opening of clamp
- Applications:
- AssemblyWelding
- Also Available: See page MC-ACC-1 for accessories



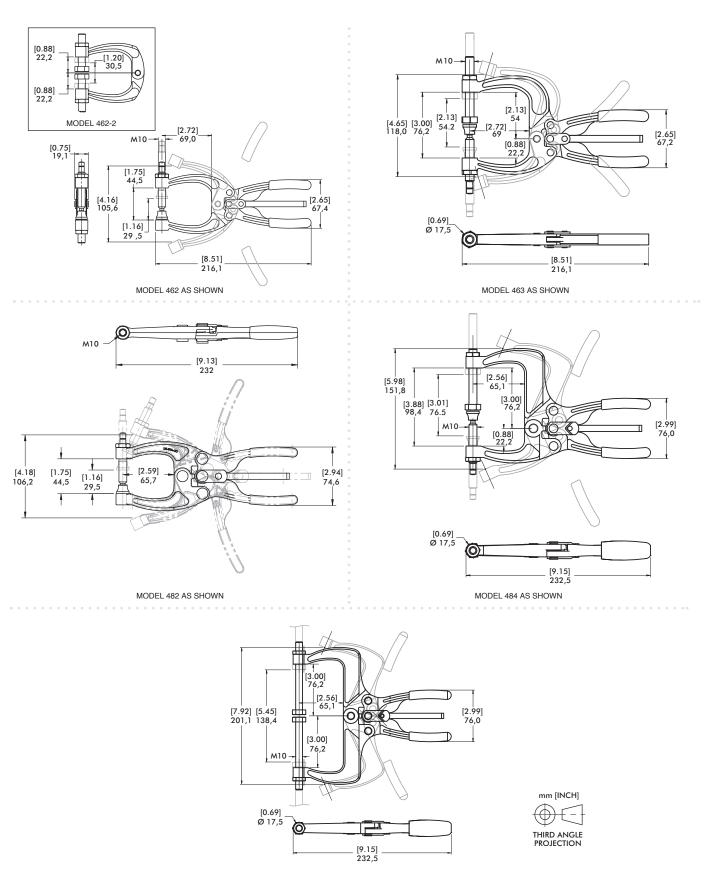
#### Technical Information | Holding Capacities

| Model | Max. Holding<br>Capacity | Weight          | Maximum<br>Clamping<br>Thickness | Spindle<br>(Supplied) |
|-------|--------------------------|-----------------|----------------------------------|-----------------------|
| 462   |                          | 0.51kg [1.12]k] |                                  | 468206-M              |
| 462-2 | 3110 N [700 lbf]         | 0,51kg [1.13lb] | 30,5 [1.20]                      | (2X) 491203-M         |
| 463   |                          | 0,54kg [1.19lb] | 54,2 [2.13]                      | 468206-M<br>210203-M  |
| 482   |                          | 0,79kg [1.75lb] | 29,5 [1.16]                      | 468206-M              |
| 484   | 5340 N [1200 lbf]        | 0,91kg [2.00lb] | 76,5 [3.01]                      | 468206-M<br>210203-M  |
| 486   | 4450 N [1000 lbf]        | 1,05kg [2.31lb] | 138,4 [5.45]                     | (2X) 240203-M         |





Squeeze Action Plier Clamps | Dimensions



MODEL 486 AS SHOWN



## **325 SERIES**

#### Squeeze Action Plier Clamps | Product Overview

#### Features:

- Designed for attachment by welding or using mounting holes
- Available in stainless steel as -SS version

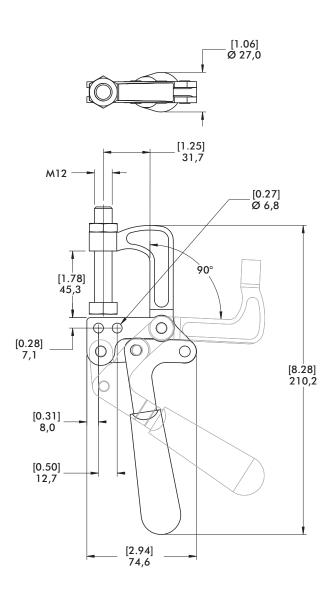
#### Applications:

#### Also Available:

- Molding
- See page MC-ACC-1 for accessories
- Closures for doors, lids, covers

| 325,<br>325- <b>SS</b> |        | <br>T                    | echnical Inform | ation   Holdi  | ing Capacities        |
|------------------------|--------|--------------------------|-----------------|----------------|-----------------------|
| Cons.                  | Model  | Max. Holding<br>Capacity | Weight          | Jaw<br>Opening | Spindle<br>(Supplied) |
|                        | 325    | 3560 N [800 lbf]         | 0,54kg [1.18lb] | 90°            | 325203-M              |
|                        | 325-SS |                          |                 |                | 325943-M              |

Dimensions









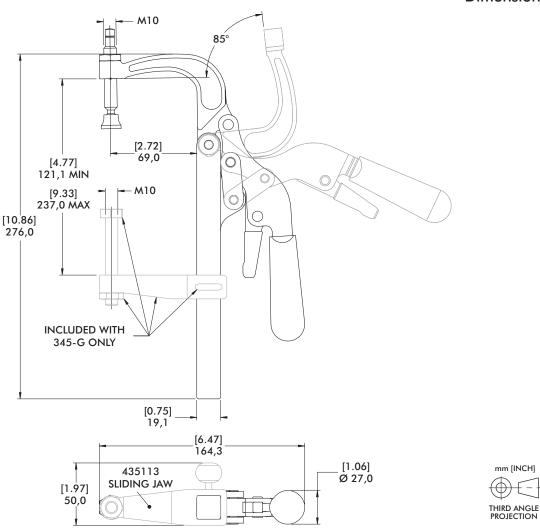
#### Squeeze Action Plier Clamps | Product Overview

#### Features:

- Designed for welding or bolting at any point along the mounting bar
- Includes M10 swivel foot spindle
- Model 345-G includes sliding jaw with spindle

#### **Applications**:

- Welding fixtures
- Also Available: See page MC-ACC-1 for accessories
- Assembly fixtures • Closures for doors,
  - lids, covers
- 345, Technical Information | Holding Capacities 345-G() Max. Holding Jaw Spindle Weight Model (Supplied) Capacity Opening 345 1,22kg [2.69lb] 468206-M 3560 N [800 lbf] **85°** 468206-M 345-G(i) 1,40kg [3.09lb] 210203-M (i) This item is available upon request.





Dimensions

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