

# TARJOUS PAREMPAAN TUOTTAVUUTEEN



VU VIDEO



HVSP VIDEO



HVPO VIDEO

VOIMASSA - 31.5.2025 ASTI

## VU Kierretapit HSS-P Pinnoitettu

Tehokkaan kierteityksen evoluutio

## HV Kierretapit HSS-E OX

Erinomainen lastunhallinta

| ISO | KÄYTTÖKOHTEET                    |                                | Vc (m/min) |      |
|-----|----------------------------------|--------------------------------|------------|------|
|     |                                  |                                | VU         | HV   |
| P1  | Rakenneteräkset                  | $< 500 \text{ N/mm}^2$         | 10~30      | 3~12 |
| P2  | Niukkaseosteiset teräkset        | $500 \div 700 \text{ N/mm}^2$  | 10~30      | 3~12 |
| P3  | Nuorrutusteräkset                | $600 \div 800 \text{ N/mm}^2$  | 10~30      | 3~12 |
| P4  | Runsasseosteiset teräkset        | $800 \div 1000 \text{ N/mm}^2$ | 10~25      | 3~12 |
| P7  | Ruostumaton teräs                |                                | 5~15       | ~5   |
| M1  | Austeniittinen ruostumaton teräs |                                | 5~15       | ~5   |
| N   | Ei-rautametallit                 |                                | 10~40      |      |



VU TAPIT



HV TAPIT



Lataa Yamawan  
tuoteluettelo



Lataa toolfinder  
sovellus

| TCTR (toleranssi)<br>THCHT (viiste) | VUSP                                                                              |          |                                | HVSP                                                                              |                                     | VUPO                                                                              |                                | HVPO                                                                                |  |
|-------------------------------------|-----------------------------------------------------------------------------------|----------|--------------------------------|-----------------------------------------------------------------------------------|-------------------------------------|-----------------------------------------------------------------------------------|--------------------------------|-------------------------------------------------------------------------------------|--|
|                                     | <div>HSS-P</div> <div>COATING</div>                                               |          | <div>HSS-E</div> <div>OX</div> |                                                                                   | <div>HSS-P</div> <div>COATING</div> |                                                                                   | <div>HSS-E</div> <div>OX</div> |                                                                                     |  |
|                                     |  |          |                                |  |                                     |  |                                |  |  |
|                                     |                                                                                   |          |                                |                                                                                   |                                     |  |                                |  |  |
|                                     | ISO2X(6HX)                                                                        |          |                                | ISO2X(6HX)                                                                        |                                     | ISO2X(6HX)                                                                        |                                | ISO2X(6HX)                                                                          |  |
|                                     | C(2.5P)                                                                           |          |                                | C(2.5P)                                                                           |                                     | B(5P)                                                                             |                                | B(5P)                                                                               |  |
| M                                   | YMW koodi                                                                         | € net    | YMW koodi                      | € net                                                                             | YMW koodi                           | € net                                                                             | YMW koodi                      | € net                                                                               |  |
| M3                                  | 3101101035                                                                        | 22,02 €  | SD3.0GYEEXJ                    | 11,26 €                                                                           | 3102101035                          | 21,34 €                                                                           | 3113101035                     | 10,34 €                                                                             |  |
| M4                                  | 3101101042                                                                        | 22,95 €  | SD4.0IYEEXJ                    | 11,26 €                                                                           | 3102101042                          | 22,25 €                                                                           | 3113101042                     | 10,34 €                                                                             |  |
| M5                                  | 3101101049                                                                        | 23,11 €  | SD5.0KYEEXJ                    | 11,59 €                                                                           | 3102101049                          | 22,40 €                                                                           | 3113101049                     | 10,69 €                                                                             |  |
| M6                                  | 3101101055                                                                        | 23,11 €  | SD6.0MYEEXJ                    | 11,59 €                                                                           | 3102101055                          | 22,40 €                                                                           | 3113101055                     | 10,78 €                                                                             |  |
| M8                                  | 3101101064                                                                        | 23,64 €  | SD8.0NYEEXJ                    | 14,46 €                                                                           | 3102101064                          | 23,13 €                                                                           | 3113101064                     | 14,26 €                                                                             |  |
| M10                                 | 3101101078                                                                        | 30,94 €  | SD0100YEEXJ                    | 17,27 €                                                                           | 3102101078                          | 30,28 €                                                                           | 3113101078                     | 17,09 €                                                                             |  |
| M12                                 | 3101101088                                                                        | 40,33 €  | SG012PSEEXJ                    | 21,50 €                                                                           | 3102101088                          | 39,46 €                                                                           | 3113101088                     | 20,27 €                                                                             |  |
| M14                                 | 3101101100                                                                        | 48,68 €  | SG014QSEEXJ                    | 29,21 €                                                                           | 3102101100                          | 48,68 €                                                                           | 3113101100                     | 25,30 €                                                                             |  |
| M16                                 | 3101101114                                                                        | 68,13 €  | SG016QSEEXJ                    | 36,01 €                                                                           | 3102101114                          | 68,13 €                                                                           | 3113101114                     | 33,80 €                                                                             |  |
| M18                                 | 3101101128                                                                        | 85,15 €  | SG018RTEEXJ                    | 47,03 €                                                                           | 3102101128                          | 85,15 €                                                                           | 3113101128                     | 44,33 €                                                                             |  |
| M20                                 | 3101101141                                                                        | 115,81 € | SG020RTEEXJ                    | 58,02 €                                                                           | 3102101141                          | 115,81 €                                                                          | 3113101141                     | 57,95 €                                                                             |  |
| M22                                 | 3101101156                                                                        | 139,35 € | SG022RTEEXJ                    | 74,17 €                                                                           | 3102101156                          | 139,35 €                                                                          | 3113101156                     | 70,40 €                                                                             |  |
| M24                                 | 3101101167                                                                        | 174,18 € | SG024STEEXJ                    | 92,82 €                                                                           | 3102101167                          | 174,18 €                                                                          | 3113101167                     | 88,09 €                                                                             |  |
| M27                                 |                                                                                   |          | SG027STEEXJ                    | 134,23 €                                                                          |                                     |                                                                                   | 3113101186                     | 127,40 €                                                                            |  |
| M30                                 |                                                                                   |          | SG030TBEEEXJ                   | 146,01 €                                                                          |                                     |                                                                                   | 3113101199                     | 138,58 €                                                                            |  |
| M33                                 |                                                                                   |          | SG033TBEEEXJ                   | 185,69 €                                                                          |                                     |                                                                                   | 3113101211                     | 218,76 €                                                                            |  |
| M36                                 |                                                                                   |          | SG036UBEEEXJ                   | 211,96 €                                                                          |                                     |                                                                                   | 3113101225                     | 201,17 €                                                                            |  |
| MF                                  | YMW koodi                                                                         | € net    | YMW koodi                      | € net                                                                             | YMW koodi                           | € net                                                                             | YMW koodi                      | € net                                                                               |  |
| M3X0.35                             | 3101101036                                                                        | 30,14 €  | SD3.0DREEEXJ                   | 16,53 €                                                                           | 3102101036                          | 30,14 €                                                                           | 3113101036                     | 16,08 €                                                                             |  |
| M4X0.5                              | 3101101043                                                                        | 28,06 €  | SD4.0GSEEXJ                    | 14,17 €                                                                           | 3102101043                          | 28,06 €                                                                           | 3113101043                     | 13,78 €                                                                             |  |
| M5X0.5                              | 3101101051                                                                        | 28,92 €  | SD5.0GSEEXJ                    | 14,17 €                                                                           | 3102101051                          | 28,92 €                                                                           | 3113101051                     | 13,78 €                                                                             |  |
| M6X0.75                             | 3101101056                                                                        | 29,81 €  | SD6.0JSEEXJ                    | 16,33 €                                                                           | 3102101056                          | 29,81 €                                                                           | 3113101056                     | 14,85 €                                                                             |  |
| M6X0.5                              | 3101101057                                                                        | 29,81 €  | SD6.0GSEEXJ                    | 16,33 €                                                                           | 3102101057                          | 29,81 €                                                                           | 3113101057                     | 14,85 €                                                                             |  |
| M8X1                                | 3101101065                                                                        | 27,27 €  | SM8.0MSEEXJ                    | 16,88 €                                                                           | 3102101065                          | 27,27 €                                                                           | 3113101065                     | 16,88 €                                                                             |  |
| M10X1.25                            | 3101101079                                                                        | 31,84 €  | SM010NSEEXJ                    | 19,59 €                                                                           | 3102101079                          | 31,84 €                                                                           | 3113101079                     | 19,58 €                                                                             |  |
| M10X1                               | 3101101080                                                                        | 36,29 €  | SM010MSEEXJ                    | 21,11 €                                                                           | 3102101080                          | 36,29 €                                                                           | 3113101080                     | 21,10 €                                                                             |  |
| M12X1.5                             | 3101101089                                                                        | 41,49 €  | SM012OSEEXJ                    | 24,70 €                                                                           | 3102101089                          | 41,49 €                                                                           | 3113101089                     | 23,30 €                                                                             |  |
| M12X1.25                            | 3101101090                                                                        | 41,49 €  | SM012NSEEXJ                    | 24,70 €                                                                           | 3102101090                          | 41,49 €                                                                           | 3113101090                     | 23,30 €                                                                             |  |
| M14X1.5                             | 3101101102                                                                        | 50,09 €  | SM014OSEEXJ                    | 31,31 €                                                                           | 3102101102                          | 50,09 €                                                                           | 3113101102                     | 31,30 €                                                                             |  |
| M16X1.5                             | 3101101116                                                                        | 70,09 €  | SM016OSEEXJ                    | 41,76 €                                                                           | 3102101116                          | 70,09 €                                                                           | 3113101116                     | 41,75 €                                                                             |  |

Hinnat alv 0%  
Tarjous voimassa 31.5.2025 asti